

Work Order ID 83337-2

April-17-12 2:13:37 PM

ASAP

Split

\*83337\*

Page 1

Item ID: D3295-041

Revision ID:

Item Name: Floor Window

Accept

\*N900040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Start Date: 17/04/2012 Start Qty: 10.00

\*10\*

Cust Item ID:

Required Date: 01/05/2012 Req'd Qty: 10.00

\*10\*

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/04/17

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3295

Rev D

100

0.00

\*100\*

Waterjet

FLOW WATER JET

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3295 Dwg Rev: 0 Prog Rev: 0 2-  
Remove plastic and wrap in saran wrap 2-Deburr if necessary

1/8" GCS4 Laser sheet

10

0

Jmy/17B  
12-4-19

110

QC2- Inspect parts off machine FAI/FAIB

0.00

\*110\*

QC

Memo

0.00

Quality Control

10

0

Jmy/17B  
12-4-19

120

QC8- Inspect parts - second check

0.00

\*120\*

QC

Memo

0.00

Quality Control

Ex Aug 17/20

(10)

Work Order ID 83337

\*83337\*

Page 2

April-17-12 2:15:37 PM

Item ID: D3295-041

Revision ID:

Item Name: Floor Window

Start Date: 17/04/2012 Start Qty: 10.00

Required Date: 01/05/2012 Req'd Qty: 10.00

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start \*NR1\*

Stop \*NR2\*

\*N9000040100\*

Setup Start

Stop

Cust Item ID:

Customer:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.  
Code Qty Qty Number Stamp

130

\*130\*

Small Fab

Small Fab

Small Fab

Memo

Assemble as per Dwg D3295. Put window in plastic wrap.

0.00

0.00

5x

Ø

12/04/12

140

\*140\*

QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

8/12/12

45

150

\*150\*

Packaging

Packaging

Identify as per dwg & Stock Location 210

Memo

0.00

0.00

50

10/4/12

Work Order ID 83337

\*83337\*

Page 3

April-17-12 2:15:37 PM

Item ID: D3295-041

Revision ID:

Item Name: Floor Window

Start Date: 17/04/2012 Start Qty: 10.00

Required Date: 01/05/2012 Req'd Qty: 10.00

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/  
Work Center ID

160

\*160\*

QC

Quality Control

Operation  
Description

QC21- Final Inspection - Work Order Release

Memo

Set Up/  
Run Hours

0.00

0.00

Accept \*N9000040100\*

Cust Item ID:

Customer:

Setup Start \*NS1\*

Stop \*NS2\*

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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12/4/30  
MF  
12-04-30

# Picklist Print

April-17-12 2:15:41 PM

Page 1

Work Order ID: 83337

\*83337\*

Parent Item: D3295-041

\*D3295-041\*

Parent Item Name: Floor Window

Start Date: 17/04/2012

Required Date: 01/05/2012

Start Qty: 10.00

Required Qty: 10.00

## Comments:

IPP C05.06.20103295-1 no longer made in-houseKJ/JLM  
IPP Rev:D Added D18822 07-03-20 JLM  
IPP Rev:E Returned Manufacturing In House 07-06-26 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2728-1		Manufactured	No			100	Each	0.0000	0	0			
*D2728-1*									**				
Dart Logo label													
MLEXS.125-9034-01		Purchased	No			140	sf	217.4000	1.24	13.05263			
									**				

\*MI FXS 125-9034-01\*

1/8" 9034 Lexan Sheet

## Location

MAT019

117273

119591

## Loc Qty

217.4

122.4

95

## Loc Code

117273

Jim/JP  
12-11-12

DART AEROSPACE LTD		Work Order:	83337
Description: Window		Part Number:	D3295
Inspection Dwg: D3295	Rev: D	Page 1 of 1	

### FIRST ARTICLE INSPECTION CHECKLIST

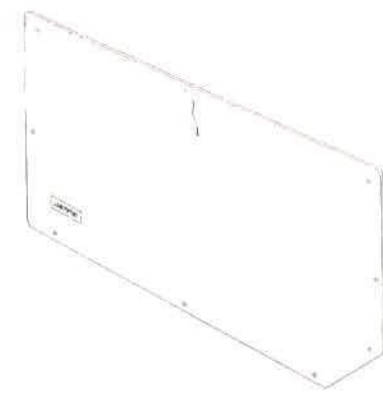
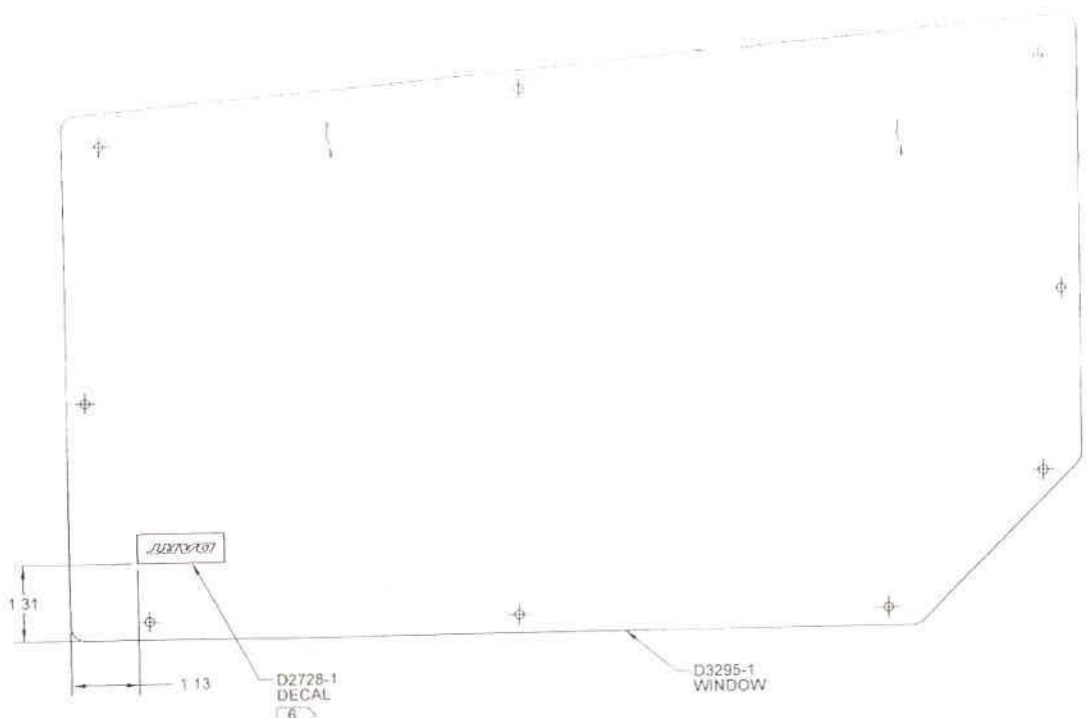
☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.156	+0.005/-0.001	0.157	✓		Vern	H13-02
17.13	+/-0.030	17.13	✓		MT	H13-01
10.43	+/-0.030	10.436	✓		Vern	Prod-W-102
14.35	+/-0.030	14.35	✓		MT	H13-01
8.98	+/-0.030	8.999	✓		Vern	Prod-W-102
0.625	+/-0.010	0.622	✓		Vern	H13-02
7.109	+/-0.010	7.119	✓		Vern	H13-02
15.845	+/-0.010	15.845	✓		MT	H13-01
2.308	+/-0.010	2.314	✓		Vern	H13-02
5.420	+/-0.010	5.414	✓		Vern	H13-02
9.402	+/-0.010	9.404	✓		Vern	<del>H13-02</del> Prod-W-102
1.312	+/-0.010	1.310	✓		Vern	H13-02
6.260	+/-0.010	6.254	✓		Vern	H13-02
12.520	+/-0.010	12.520	✓		MT	H13-01
0.313	+/-0.010	0.319	✓		Vern	H13-02
3.750	+/-0.010	3.749	✓		Vern	H13-02
8.150	+/-0.010	8.149	✓		Vern	<del>H13-02</del> Prod-W-102
9.006	+/-0.010	9.001	✓		Vern	Prod-W-102
0.125	+/-0.010	0.122	✓		Vern	H13-02

Measured by: JM/IB	Audited by: S	Prototype Approval:	N/A
Date: 12-4-19.	Date: 7/24/20	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.11.23	New Issue P/O D3295-041	KJ/EC/DD	JF





SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 03337 MJS

12/04/17  
 RELEASED  
 07.11.17

**D3295-041 PARTS LIST**

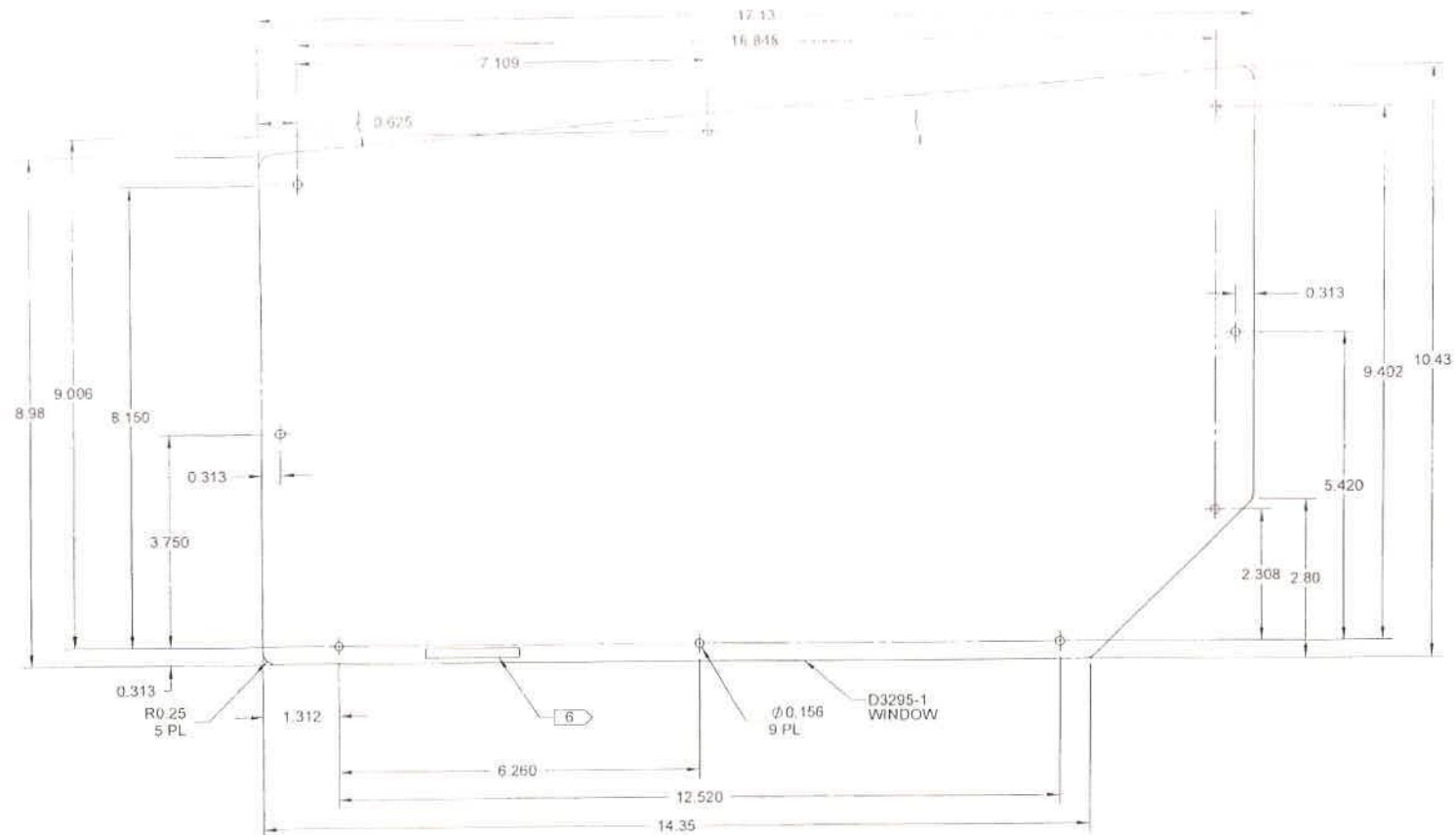
	P/N	DESCRIPTION
X	D3295-041	FLOOR WINDOW
1	D3295-1	WINDOW
1	D2728-1	DECAL

**D3295-041 FLOOR WINDOW**

- NOTES:
- 1) MATERIAL: N/A.
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) N/A
  - 6) ENSURE SURFACE IS FREE OF DIRT/GREASE PRIOR TO APPLICATION OF SELF-ADHESIVE DECAL
  - 7) WEIGHT: 0.87 lbs

REV	DESCRIPTION	BY	DATE
D	REVISE MATERIAL TO LEXAN 8034 FROM POLYCAST ACRYLIC SHEET ZONE A8 SH 2 ADD MISSING DIMENSION PER NCR 247, ZONE C3 SH 2 REFORMAT DRAWING	MP	07.11.07
C	CHANGE TEMPLATE # TO D18822	SSH	07.02.21
B	UPDATE MATERIAL PER NCR 029	CP	06.04.13
A	NEW ISSUE	CP	04.06.28
DESIGN	CP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D3295</b> TITLE <b>FLOOR WINDOW</b> SCALE COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED FOR THE PURPOSES OF THE PROJECT ONLY. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	
DRAWN	MP		
CHECKED	U6		
MFG APPR	U6		
APPROVED	U6		
DE APPR	U6	REV. D SHEET 1 OF 2	
DATE	07.11.07		

023337



D3295-1 WINDOW

**D3295-1 WINDOW**

**NOTES:**

- 1) MATERIAL: LEXAN 9034, 0.125 THICK (REF DART SPEC. MLEXS.125-9034-01)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE WITH DART P/N "D3295-041" USE LETTERS 0.125 TO MAX DEPTH OF 0.005 LOCATE APPROXIMATELY AS SHOWN
- 7) WEIGHT: 0.87 lbs

DESIGN	CP	DART AEROSPACE LTD	
DRAWN	MP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	LE	DRAWING NO.	REV D
MFG APPR	LE	D3295	SHEET 2 OF 2
APPROVED	CH	TITLE	SCALE
DE APPR	CH	FLOOR WINDOW	
DATE	07.11.07	COPYRIGHT © 2004 BY DART AEROSPACE LTD	

RELEASED  
07-11-07